



Almaplex® Ultra-Syn Lubricant (1299)

Heavy-Duty Grease Performs in Extreme Conditions

Almaplex Ultra-Syn Lubricant has the power to increase equipment uptime and enhance bottom line profitability by offering exceptional quality, versatility and reliability. A heavy-duty synthetic grease containing LE's proprietary additives Almasol® and Quinplex®, Almaplex Ultra-Syn provides optimum performance under extreme operating conditions. It is an aluminum complex thickened grease made with an ISO 460 viscosity synthetic base fluid, a combination that provides superior high-temperature functionality, low-temperature pumpability and excellent performance in the presence of water.

Almaplex 1299 is an NLGI Grade 2 grease that provides up to 73 percent higher extreme pressure performance than competitive greases, as indicated by the results of the Four Ball EP Test. In the Water Spray-Off Test, competitive greases lost almost six times more grease. This performance offers the potential for energy savings and reduced operating temps in applications such as construction, agriculture, mining, steel mills and paper mills; chassis and wheel bearings; hammer mills; extruders and ball mills.



Beneficial Qualities

Withstands Extreme Pressure

- Possesses high load-carrying capacity
- Provides superior protection against wear
- Performs exceptionally well under heavy loads and shock loading

Resists Water & Corrosion

- Contains long-lasting corrosion inhibitors, providing excellent resistance – even from seawater
- Is highly resistant to water spray-off and wash-out

Operates in Broad Temp Range

- Performs well in low and high temps

- Demonstrates enhanced thermal and oxidation stability for longer service life
- Has broad operating range of -40°C (-40°F) to 232°C (450°F)
 - Remains pumpable down to -1°C (30°F)

Provides Exceptional Benefits

- Reverts to grease consistency, even after exposure to high temps (reversibility)
- Resists mechanical shear
- Possesses low volatility properties
- Offers superior film strength due to cohesion and adhesion capacity

Available Grade

- NLGI 2

Proprietary Additive

LE's proprietary additives are used exclusively in LE lubricants. Almaplex Ultra-Syn Lubricant contains Almasol and Quinplex.

Almasol® solid wear-reducing additive is able to withstand extremely heavy loads, chemical attack and temperatures up to 1,900°F (1,038°C). It is attracted to metal surfaces, forming a microscopic layer but not building on itself or affecting clearances. Almasol minimizes metal-to-metal contact and the resulting friction, heat and wear.

Quinplex® impact-resistant additive contributes to outstanding water resistance, tackiness and enhanced mechanical stability, and helps to form a barrier against corrosion.



Almaplex® Ultra-Syn Lubricant

	<u>1299</u>
Thickener Type	Aluminum Complex
Texture	Stringy
Color	Gold
NLGI Grade	2
Worked 60 Penetration ASTM D217	287
Worked 10K Penetration ASTM D217	290
Dropping Point °C (°F), ASTM D2265	273 (523)
Base Fluid Characteristics	
Viscosity @ 40°C, cSt, ASTM D445	460
Corrosion Prevention DI H₂O, ASTM D1743	Pass
Corrosion Prevention 3% Sea H₂O, ASTM D5969	Pass
EMCOR Rust Test DI H₂O, ASTM D6138	0,0
Oil Separation 30 hrs @ 100°C (212°F), % Bleed, ASTM D6184	<2
Timken OK Load lbs, ASTM D2509	55
Four-Ball EP ASTM D2596	
Weld Point, kgf	315
Load Wear Index, kgf	69.7
Four-Ball Wear @ 75°C (167°F), 1,200 rpm, 40 kgf, 60 minutes, mm wear, ASTM D2266	0.49
Water Spray-off % Loss, ASTM D4049	6.6
Water Wash-out @ 80°C (176°F), % loss, ASTM D1264	0.45
Copper Corrosion 24 hrs @ 100°C (212°F), ASTM D4048	1b
Grease Mobility 100 psi @ -18°C (0°F), gm/sec, USX Mobility procedure	2.4
Lincoln Ventmeter psi @ -1°C (30°F), Lincoln Ventmeter procedure, psi	300
High Temperature Life hours, ASTM D3527	120.5
Leakage Tendencies % loss, ASTM D4290	0.92
Low Temperature Torque @ -40°C (-40°F), N-m	<10

Typical Applications

- Ball mill and kiln pinion support bearings
- Chassis
- Construction, agricultural and mining equipment
- Extruders
- Filter presses, dewatering presses
- Hammer mills
- Paper mill wet end, press rolls, felt rolls and calendar stack bearings
- Steel mill hot end and heavily loaded bearings
- Wheel bearings

